

# Heeger Materials Inc.

## Bi2Te3-Based Thermoelectric Ingot

### Specification of Bi2Te3-Based Thermoelectric Ingot (TIG-BiTe-P/N-2) for Making Power Generation Modules

#### Description

The TIG-BiTe-P/N-2 thermoelectric ingot is grown with the alloy of Bi, Sb, Te, Se, special doping and our unique crystallizing processes. The Bi2Te3-based thermoelectric ingot is grown specially and optimized for making the thermoelectric modules that used for converting heat source ranging from 100℃(373K) to 350℃(623K) into electricity. Generally, the average figure of merit ZT of our p-type and n-type ingots over the temperature range 300K to 600K is larger than 0.7. The module made with such ingots can achieve 5% efficiency with 250℃ Delta T. Meanwhile, our ingot is featured with good mechanical strength and highly stable property, providing the key stone for producing the high performance and reliable power generation modules.

#### Features

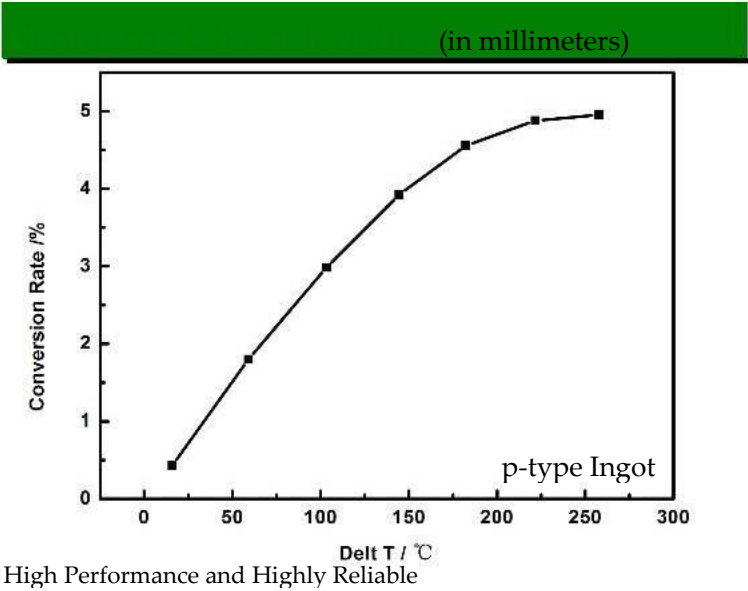
- ☉ Silver-white Color
- ☉ p-Type and n-type ingot ZT≥0.7@300K~600K

#### Peformance Specification Sheet

Performance Specification	p-Type	n-Type	Note
Type Number	TIG-BiTe-P-2	TIG-BiTe-N-2	
Diameter (mm)	31±2	31±2	
Length (mm)	250±30	250±30	
Density (gcm <sup>-3</sup> )	6.8	7.8	
Electrical Conductivity σ(10 <sup>2</sup> Sm <sup>-1</sup> )	2000~2600	2000~2600	300K
Seebeck Coefficient α(μVK <sup>-1</sup> )	≥140	≥140	300K
Thermal Conductivity κ(Wm <sup>-1</sup> K <sup>-1</sup> )	2.0~2.5	2.0~2.5	300K
Power Factor P(WmK <sup>-2</sup> )	≥0.005	≥0.005	300K
ZT value	≥0.7	≥0.7	300K

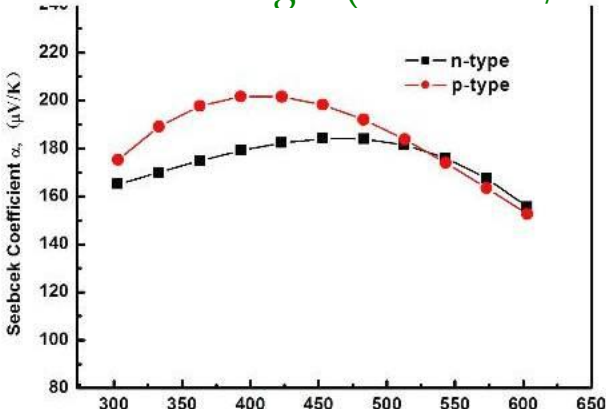
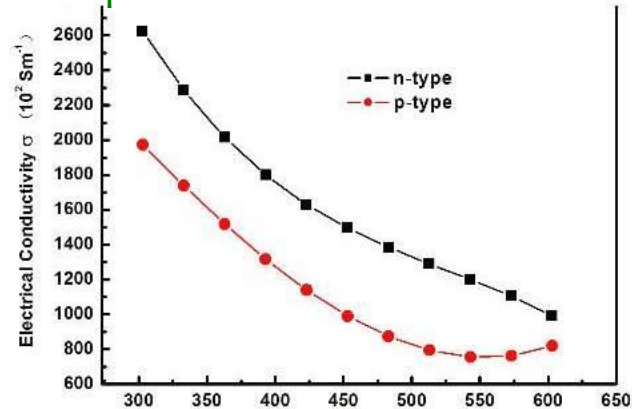
#### Application

- ☉ High performance and reliable power generation modules
- ☉ Below is the conversion efficiency of Power Generation Module made from the Ingots

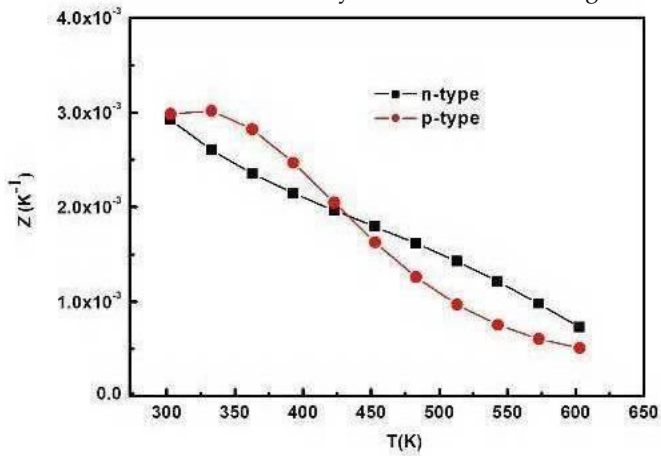


Ingot for Power Generation Modules

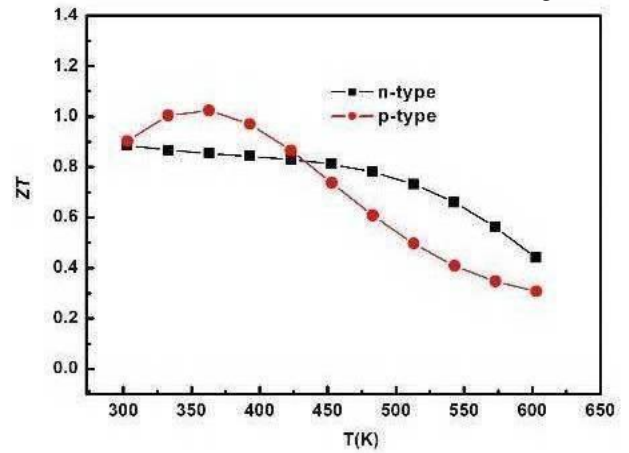
### Specification of Bi2Te3-Based Thermoelectric Ingot (TIG-BiTe-P/N-2)



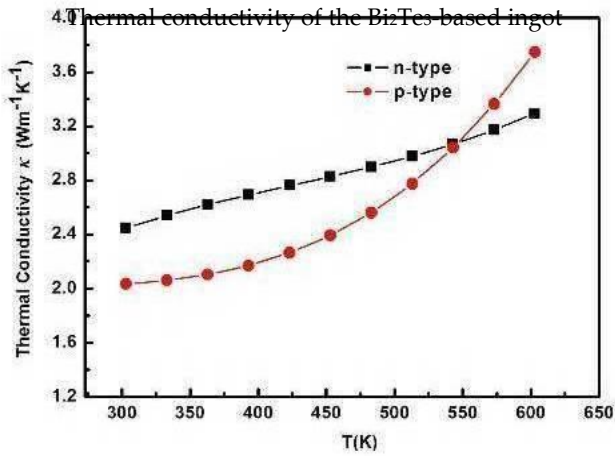
Electrical conductivity of the Bi<sub>2</sub>Te<sub>3</sub>-based ingot



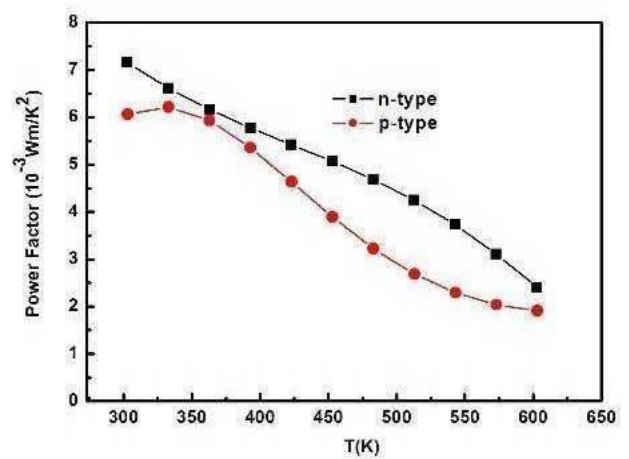
Seebeck coefficients of the Bi<sub>2</sub>Te<sub>3</sub>-based ingot



Thermal conductivity of the Bi<sub>2</sub>Te<sub>3</sub>-based ingot



Power factors of the Bi<sub>2</sub>Te<sub>3</sub>-based ingot



Z values of the Bi<sub>2</sub>Te<sub>3</sub>-based ingot

ZT values of the Bi<sub>2</sub>Te<sub>3</sub>-based ingot

## Operation Cautions

⊙ Caution on handling

⊙ Storage in dry environment